



GMS-2000 Series Multi-Axis Turning Centers

MODELS	GMS-2600ST	GTS-2800ST
Max. swing diameter	Ø 900 mm (35.4")	
Max. turning diameter	Tool Spindle : Ø 550 mm (21.65") (KM63) Turret : Ø 340 mm (13.39")	
Max. turning length	1,074 mm (42.28")	
SPINDLE		
Chuck size	8"	10"
Max. Spindle Speed	4,800 rpm	4,000 rpm
Bar capacity	Ø 52 mm (2.05")	Ø 65 mm (2.56")
Hole through spindle	Ø 61 mm (2.4")	Ø 76 mm (3.0")
Spindle motor output	11 / 25 kW (22 / 25 kW) (15 / 33.5 HP (29.5 / 33.5 HP))	
刀塔		
B-axis rapids	27 rpm	
Machining capacity	Face mill : Ø 80 mm (3.15") End mill : Ø 20 mm (0.79") Drill : 37 mm (1.46") Tap : M27 mm (1.06")	
Tool spindle taper	KM63	
Magazine capacity	24	
Turret Station	12	
GENERAL		
Machine Weight	13,000 kg (28,660 lbs.)	
Dimensions (L x W x H)	4,245 × 2,720 × 2,730 mm (167.13" x 107.09" x 107.48")	